

LNP* Lubricomp* Compound RFI12

Americas: COMMERCIAL

LNP* RFI12 is a compound based on Nylon 6/6 resin containing glass fibers and silicone fillers.

Property

TYPICAL PROPERTIES ⁽¹⁾			
	Value	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	114	MPa	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	114	MPa	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	2.8	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	2.8	%	ASTM D 638
Tensile Modulus, 50 mm/min	5500	MPa	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	166	MPa	ASTM D 790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	165	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	4780	MPa	ASTM D 790
Tensile Stress, yield, 5 mm/min	107	MPa	ISO 527
Tensile Stress, break, 5 mm/min	107	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	2.6	%	ISO 527
Tensile Strain, break, 5 mm/min	2.6	%	ISO 527
Tensile Modulus, 1 mm/min	5260	MPa	ISO 527
Flexural Stress	155	MPa	ISO 178
Flexural Modulus, 2 mm/min	4430	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	462	J/m	ASTM D 4812
Izod Impact, notched, 23°C	40	J/m	ASTM D 256
Multiaxial Impact	1	J	ISO 6603
Instrumented Impact Total Energy, 23°C	5	J	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	27	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	4	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	257	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	241	°C	ASTM D 648
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	255	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	236	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.25	-	ASTM D 792
Density	1.25	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.98	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.9 - 2	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	1 - 3	%	ASTM D 955
Wear Factor Washer	260	10 ⁻⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.47	-	ASTM D 3702 Modified
Static COF	0.43	-	ASTM D 3702 Modified
Moisture Absorption (23°C / 50% RH)	1.5	%	ISO 62

Source GMD, last updated:05/20/2008

Processing

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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