

## LNP\* Stat-loy\* Compound PF303

Asia Pacific: COMMERCIAL

Also known as: PF-15  
Product Reorder Name: PF303

LNP\* Stat-loy\* PF303 is a compound based on Nylon 6 resin containing Glass Fiber. Added features of this material include: Antistat.

### Property

TYPICAL PROPERTIES <sup>(1)</sup>			
MECHANICAL	Value	Unit	Standard
Tensile Stress, break	82	MPa	ASTM D 638
Tensile Strain, break	2.5	%	ASTM D 638
Tensile Modulus, 50 mm/min	5040	MPa	ASTM D 638
Flexural Stress	124	MPa	ASTM D 790
Flexural Modulus	4080	MPa	ASTM D 790
IMPACT	Value	Unit	Standard
Izod Impact, unnotched, 23°C	653	J/m	ASTM D 4812
Izod Impact, notched, 23°C	96	J/m	ASTM D 256
THERMAL	Value	Unit	Standard
HDT, 1.82 MPa, 3.2mm, unannealed	182	°C	ASTM D 648
PHYSICAL	Value	Unit	Standard
Density	1.25	g/cm <sup>3</sup>	ASTM D 792
Mold Shrinkage, flow, 24 hrs	0.3	%	ASTM D 955
ELECTRICAL	Value	Unit	Standard
Surface Resistivity	1.E+09 - 1.E+11	Ohm	ASTM D 257

Source GMD, last updated:09/24/2008

### Processing

Parameter	Value	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	230	°C
Front - Zone 3 Temperature	225 - 240	°C
Middle - Zone 2 Temperature	220 - 230	°C
Rear - Zone 1 Temperature	215 - 225	°C
Mold Temperature	80 - 95	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	30 - 60	rpm

Source GMD, last updated:09/24/2008

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded

samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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