

LNP* Stat-kon* Compound DE004ER

Americas: COMMERCIAL

LNP* Stat-Kon* DE004ER is a compound based on Polycarbonate resin containing carbon fiber fillers. Added features are Easy Molding and Mold Release.

Property

TYPICAL PROPERTIES ⁽¹⁾			
MECHANICAL	Value	Unit	Standard
Tensile Stress, yld, Type I, 5 mm/min	134	MPa	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	134	MPa	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	1.8	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	1.8	%	ASTM D 638
Tensile Modulus, 50 mm/min	14860	MPa	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	197	MPa	ASTM D 790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	197	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	10680	MPa	ASTM D 790
Tensile Stress, yield, 5 mm/min	133	MPa	ISO 527
Tensile Stress, break, 5 mm/min	133	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	1.7	%	ISO 527
Tensile Strain, break, 5 mm/min	1.7	%	ISO 527
Tensile Modulus, 1 mm/min	12880	MPa	ISO 527
Flexural Stress	197	MPa	ISO 178
Flexural Modulus, 2 mm/min	10660	MPa	ISO 178
IMPACT	Value	Unit	Standard
Izod Impact, unnotched, 23°C	476	J/m	ASTM D 4812
Izod Impact, notched, 23°C	69	J/m	ASTM D 256
Multiaxial Impact	3	J	ISO 6603
Instrumented Impact Total Energy, 23°C	13	J	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	29	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	6	kJ/m ²	ISO 180/1A
THERMAL	Value	Unit	Standard
HDT, 0.45 MPa, 3.2 mm, unannealed	144	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	141	°C	ASTM D 648
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	145	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	142	°C	ISO 75/Af
PHYSICAL	Value	Unit	Standard
Specific Gravity	1.39	-	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.14	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.06 - 0.09	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.4 - 0.6	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.2	%	ISO 62
ELECTRICAL	Value	Unit	Standard
Surface Resistivity	2.E+00 - 4.E+00	Ohm	ASTM D 257

Source GMD, last updated:05/20/2008

Processing

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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